

	COMPLETE MANDRELS		ARBORS ONLY			SLEEVES ONLY		AUXILIARY CENTERS
	NO.	RANGE INCH / MM	NO.	LENGTH INCH / MM	TAPER (per ft.)	NO.	LENGTH INCH / MM	
GENERAL PURPOSE	M0	3/8" to 1/2" (9.53 to 12.7)	M0A	4 1/2" (114.3 mm)	5/8"	M0S	1 1/4" (31.75mm)	M0AC
	M1	1/2" to 1 1/16" (12.7 to 7.46)	M1A	5 3/4" (146.05 mm)	.775 "	M1S	1 1/2" (38.1 mm)	M1AC
	M2	1 1/16" to 1" (7.46 to 25.4)	M2A	9 1/4" (234.9 mm)	3/4"	M2S	2 1/2" (234.95 mm)	M2AC
	M3	1" to 9/16" (25.4 to 36.68)	M3A	12 1/4" (311.15 mm)	15/16"	M3S	3" (311.15 mm)	M3AC
	M4	1 9/16" x 2 1/2" (39.68 to 63.5)	M4A	16 3/4" (425.45 mm)	1 1/8"	M4S	4 1/4" (425.45 mm)	M4AC
HEAVY DUTY MANDRELS	M25	1 1/16" x 27/32" (7.46 to 63.8)	M25A	8 1/4" (209.55 mm)	1/2"	M25S	2 1/4" (57.15 mm)	M25AC
	M26	2 7/32" to 1" (21.43 to 25.4)	M26A	8 1/4" (209.55 mm)	1/2"	M26S	2 1/2" (63.5 mm)	M26AC
	M35	1" to 1 9/32" (25.4 to 32.53)	M35A	12 1/4" (311.15 mm)	1/2"	M35S	3 1/4" (82.55 mm)	M35AC
	M36	1 9/32" to 1 9/16" (32.53 to 39.69)	M36A	12 1/4" (311.15 mm)	1/2"	M36S	3 1/4" (82.55 mm)	M36AC
	M45	1 9/16" to 2 1/32 (39.69 to 51.58)	M36A	15 1/2" (393.7 mm)	5/8"	M45S	4 1/4" (107.95 mm)	M45AC
	M46	2 1/32" to 2 1/2" (51.58 to 63.5)	M46A	15 1/2" (393.7 mm)	5/8"	M46S	4 1/4" (107.95 mm)	M46AC
	M5B	2 1/2" to 3 1/4" (63.5 to 85.55)	M5A	17 3/42" (480.85 mm)	1 1/8"	M5S	7" (177.8 mm)	M5AC
	M5C	3 1/4" to 4" (82.55 to 101.6)	M5-6A	18" (457.2 mm)	1 1/8"	M5S	7" (177.8 mm)	
	M55	3 1/4" to 4 3/4" (82.55 to 120.65)	M5-6A	18" (457.2 mm)	1 1/8"	M5S	7" (177.8 mm)	M6SC *
						M6S	7" (177.8 mm)	
	M6B	4" to 4 3/4" (101.6 to 120.65)	M5-6A	18" (457.2 mm)	1 1/8"	M6S	7" (177.8 mm)	M6SC *
	M6C	4 3/4" to 5 1/2" (82.55 to 120.65)	M6A	18 1/4" (463.55 mm)	1 1/8"	M6S	7" (177.8 mm)	M6SC *
	M5	2 1/2" to 4" (63.5 to 101.6)	M5A	17 3/4" (450.85 mm)		M5S	7" (177.8 mm)	M5AC
			M5-6A	18" (457.2 mm)				
	M6	4" to 5 1/2" (101.6 to 139.7)	M5-6A	18" (457.2 mm)		M6S	7" (177.8 mm)	M6SC *
		M6A	18 1/4" (463.55 mm)					
M7	2 1/2" to 5 1/2" (63.5 to 139.7)	M6A	17 3/4" (450.85 mm)					
		M5-6A	18" (457.2 mm)		M5S	7" (177.8 mm)	M5AC	
		M6A	18 1/4" (463.55 mm)		M6S	7" (177.8 mm)	M6SC *	

\* M6SC is a clamp for compressing sleeve M6S and is standard on any mandrel that includes a M69 sleeve. Complete mandrel consist of arbor and sleeve only, as M0 includes M0A & M0S