

Lubrication Instructions -- All Models B2000 Series

B943 WORKHEAD

Dead center and motor bearings, mechanical seal lubricated for life of bearing.

Motor bearings: Mechanical seal lubricated for life of bearing.

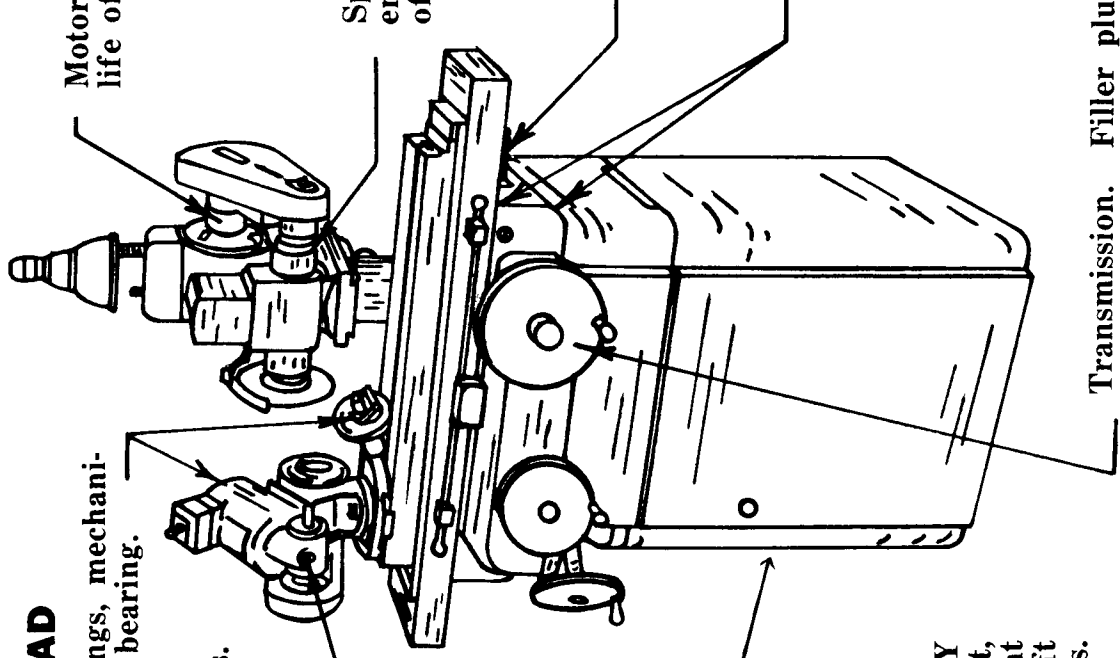
Spindle bearings: Plya Seal, End Covers. Factory grease pack, for life of bearing.

600W Cylinder Oil — fill to bottom of filler hole. K. O. Lee No. 2639 One Qt. Can.

Cross shaft and Elevating shaft. Ball bearing mounted on outer end. Oilless type plain bearing on inner end. No additional lubrication required.

Elevating gears and shaft — Upper rear cabinet base — Service through cabinet door, clean and repack every six months. Nova Grease No. 1 — Texas Co., calcium base — 340 viscosity.

NOTE: HYDRAULIC MACHINES ONLY
To Remove Table: Move to extreme left, disconnect knob from piston shaft right end of table. Move table to clear shaft end, remove table, fill base way oil tubes. Hydraulic table ways are self-lubricated.



Spindle bearings, labyrinth flingers and end covers. Factory grease pack, for life of bearing.

Rack: Use clinging type grease or oil. Apply directly to rack. K. O. Lee Way Lube No. 2689 One Qt. Can furnished with machine.

Saddle Ways — Lift tables from saddle — clean ways. Fill oil wells located each side of saddle. Hydraulic table ways are self-lubricated.

Base Ways — 2 Oil Tubes located in saddle — Fill until oil runs from slot at end of way — Fill every 6 months. If base ways are very dirty remove hold down strips and clean. Fill with K. O. Lee Way Lube No. 2689 One Qt. Can.

Transmission. Filler plug on side.
600W Cylinder Oil K. O. Lee No. 2639
One Qt. Can.

B2000 SERIES FLOOR PLAN

